(UPDATED JUNE 2019)

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BERYLLIUM	CRYSTALLINE SILICA	AMORPHOUS SILICA
OSHA (NIOSH has adopted the new OSHA PEL)	NIOSH - REL (new OSHA PEL is same)	NIOSH - REL
.2 Micograms per Cubic Meter	50 Micograms per Cubic Meter	6,000 Micograms per Cubic Meter
RESPIRATOR RECOMMENDATIONS	RESPIRATOR RECOMMENDATIONS	RESPIRATOR RECOMMENDATIONS
Full facepiece (Elastomeric) Hood Powered Air-Purifying APF = 50 Respirator (PAPR)	Half mask (Elastomeric) APF = 10 Loose-Fitting Powered Air-Purifying Respirator (PAPR)	Half mask / Dust mask APF = 10 Half mask (Elastomeric) APF = 10
Needs to be fit tested APF = 25	Needs to be fit tested APF = 25	Needs to be fit tested Needs to be fit tested
Up to 0.0002 mg/m3 (milligrams): TWA (8 hours) .2 Micrograms per Cubic Meter	Up to 0.5 mg/m3 (milligrams): TWA (8 hours) 500 Micrograms per Cubic Meter	Up to 30 mg/m3 (milligrams): TWA (8 hours) 30,000 Micrograms per Cubic Meter
Up to 0.002 mg/m3, STEL (15 minutes) 2.0 Micograms per Cubic Meter	N/A STEL	N/A STEL
(APF = 10) Any air-purifying full facepiece respirator equipped with an N95, R95 or P95 filter. The following filters may also be used: N99, R99, P99, N100, R100 and P100.	(APF = 10) Any particulate respirator equipped with an N95, R95 or P95 filter (including N95, R95 and P95 filtering facepieces) except quarter-mask respirators. The following filters may also be used: N99, R99, P99, N100, R100 or P100.	(APF = 5) Any quarter-mask respirator.
Up to 0.005 mg/m3: 5 Micrograms per Cubic Meter	Up to 1.25 mg/m3: 1250 Micrograms per Cubic Meter	Up to 60 mg/m3: 60,000 Micrograms per Cubic Meter
 (APF = 25) Any powered air-purifying full facepiece respirator equipped with a hood or helmet and a high efficiency (HEPA) filter Note: Pictured is an APF 50 which takes an N100, R100 or P100 filter. The APF 10 will also work as well per the above comments by NIOSH. 	(APF = 25) Any powered, air-purifying respirator with a high-efficiency particulate filter	(APF = 10) Any particulate respirator with an N95, R95 or P95 filter (including N95, R95 and P95 filtering facepieces) except quarter-mask respirators. The following filters may also be used: N99, R99, P99, N100, R100 and P100
PERSONAL PROTECTION/SANITATION	PERSONAL PROTECTION/SANITATION	PERSONAL PROTECTION/SANITATION
Skin: Prevent skin contactWash skin: DailyEyes: Prevent eye contactChange: DailyRemove: When wet or contaminatedProvide: Eyewash	Skin: NoneWash skin: NoneEyes: NoneChange: NoneRemove: NoneN/A	Skin: NoneWash skin: NoneEyes: NoneChange: NoneRemove: NoneN/A

All pictures come from the current OSHA Respirator Guide: https://www.osha.gov/Publications/3352-APF-respirators.html

ADDITIONAL INFO

- Beryllium is listed on the SDS of coal and copper slags.
- Crystalline Silica is listed on the SDS of silica sand.
- Amorphous Silica is found in glass.
- NIOSH recommends that during Abrasive Blasting the blaster must wear an APF 1000 (Abrasive Blast Hood). This type of Respirator would protect a worker for all three chemicals.
- The comparison chart is to show the NIOSH recommendations for workers who are not blasting that are exposed to the dust from abrasive blasting, particularly in enclosed spaces. These workers include pot tenders, clean-up crews and inspectors, both government (OSHA, DOT, Military) and industry (e.g. Coating/Paint companies).

DEFINITIONS

- mg/m3 = milligrams per cubic meter
- ug/m3 = micrograms per cubic meter (1000xmg/m3)
- **STEL = Short Term Exposure Limit (15 minutes)**
- **PEL = Permissible Exposure Limit**
- **REL = Recommended Exposure Limit**
- TWA = Time Weighted Average = 8 hours

NIOSH CHEMICAL POCKET GUIDE:

https://www.cdc.gov/niosh/npg/npgd0054.html



NIOSH POCKET GUIDE TO CHEMICAL HAZARDS

COMPARISON CHART

A recap of the current NIOSH Respirator & PPE recommendations for chemicals found in three common blast medias as listed on the NIOSH Chemical Pocket Guide